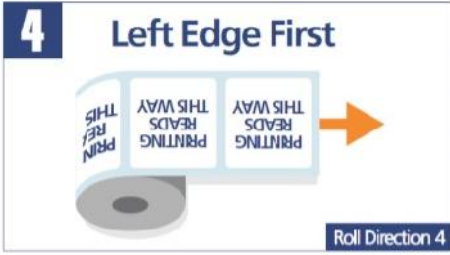


Line 1	product/s	still wine, fortified	
	bottles	can do:	we need to see and trial samples of imported or non-standard bottles to ensure compatibility.
		375ml	
		500ml	
		750ml	
		1.0L	
		1.5L Claret	
		<i>1.5L Burgundy, 3L, 6L filled by hand</i>	
<b>Depalletizing</b>		by hand	
<b>Filling</b>	temperature	12 - 20 °C	
	turbidity	suitable for grade of filtration your winemaker chooses	<a href="#">Click here to see the Filtration Chart</a>
	is turbidity too high?	options	i. review grade of filtration into bottle ii. filter in tank farm prior to bottling iii. in-line filter during bottling
	filter	lenticular	
	membrane	cartridge	sterile 0.45µm
	bottle inversion and rinsing	water	
	bottles/hr	3,000	
	max. bottle height	350mm - screwcap (BVS) glass	
		365mm - cork mouth glass	
	inert gas	Carbon Dioxide, Nitrogen or Argon	latest technology inert gas protection at bottle rinsing, filling and closure application
<b>Traceability</b>	bottle print	ink jet	32 character capacity (julian date and time, lot number =13 characters) at base of bottle
<b>Quality</b>	electronic	fill level	
<b>Wine closure</b>		cork	vacuum corking
		30 x 60mm screwcap	
		31.5 x 60mm screwcap	
<b>Quality</b>	electronic	closure presence	

<b>Labels</b>	number of labelling heads	3	front, back + neck/medal
	label presentation	front/back on separate rolls	
	max label height (dimension)	170mm	
	max label width	140mm	Follow WPA guidelines for max recommended width
	min application height from base of bottle	18mm	65mm for medals
	roll core diameter	76mm	
	max roll diameter	290mm	
	roll direction	left hand leading	roll direction #4 
	label type	self adhesive	
	label print	n/a	
<b>Cartons</b>	format	12 or 6 pack upright	hand packed
		laydown	hand packed
	construction	tape or glue	
	in-line printing	dot matrix ink jet	single line max 40 characters across one long side. Print no lower than 75mm from base of carton and no higher than 50mm from top
	carton barcode	by hand	
<b>Palletizing</b>		by hand	
	pallet label	options available	
<b>Hosting requirements</b>			
	water	sterilizing: 1,000L operating: 2L/9LE	
	power	3 x 415V 5 pin 3 phase 20amp 1 x 415V 3 phase 20amp 1 x 240V 1 phase	or 60 KVA generator
	inert gas	Carbon Dioxide, Nitrogen or Argon	
	space		line dimensions: 24.4m overall length, 4.2m wide, 4.4m high.

	equipment	forklift	
		pallet wrap	Portavin can provide pallet wrapping machine if requested
	people	4 + forklift operator	Portavin can organize if requested
	recycling and rubbish removal		